

**Pharmaceutical Compositions based on Anticholinergics and
NK₁-Receptor Antagonists**

Related Applications

5 This application is a continuation of U.S. Patent Application Serial No. 10/419,358, filed April 21, 2003, which application is a continuation of US Patent Application Serial No. 10/092,116, filed March 6, 2002, which claims benefit of prior provisional application U.S. Serial Number 10 60/281,653, filed April 5, 2001, all of which are 10 incorporated herein in their entirely.

15 The present invention relates to novel pharmaceutical compositions based on anticholinergics and NK₁-receptor antagonists, processes for preparing them and their use in the treatment of respiratory diseases.

Description of the invention

20 The present invention relates to novel pharmaceutical compositions based on anticholinergics and NK₁-receptor antagonists, processes for preparing them and their use in the treatment of respiratory diseases.

25 Surprisingly, an unexpectedly beneficial therapeutic effect, particularly a synergistic effect can be observed in the treatment of inflammatory and/or obstructive diseases of the respiratory tract if one or more, preferably one, anticholinergic is used with one or more, preferably one, NK₁-receptor antagonist. In view of this synergistic effect the pharmaceutical combinations according to the invention can be used in smaller doses than would be the case with the individual compounds used in monotherapy in the usual way.

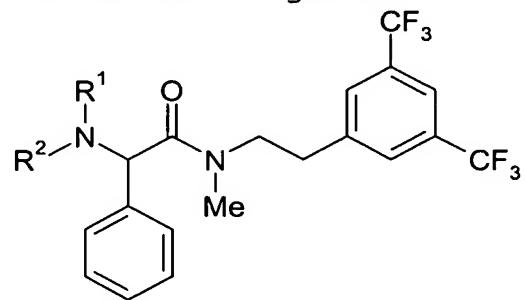
30 The combinations of active substances according to the invention are surprisingly also characterised by a rapid onset of activity and also by a long-lasting effect. This is of great importance to the wellbeing of the patient as on the one hand he experiences a rapid improvement in his 35 condition after the combination has been administered and

also thanks to the long-lasting effect it is sufficient to take the drug once a day. The effects mentioned above may be observed both when the two active substances are administered simultaneously in a single active substance 5 formulation and when they are administered successively in separate formulations. According to the invention, it is preferable to administer the two active substance ingredients simultaneously in a single formulation.

Within the scope of the present invention the term 10 anticholinergics 1 denotes salts which are preferably selected from among tiotropium salts, oxitropium salts and ipratropium salts, most preferably ipratropium salts and tiotropium salts. In the above-mentioned salts the cations tiotropium, oxitropium and ipratropium are the 15 pharmacologically active ingredients. Within the scope of the present patent application, any reference to the above cations is indicated by the use of the number 1'. Any reference to compounds 1 naturally also includes a reference to the ingredients 1' (tiotropium, oxitropium or 20 ipratropium).

By the salts 1 which may be used within the scope of the present invention are meant the compounds which contain, in addition to tiotropium, oxitropium or ipratropium as counter-ion (anion), chloride, bromide, iodide, 25 methanesulphonate or para-toluenesulphonate. Within the scope of the present invention, the methanesulphonate, chloride, bromide and iodide are preferred of all the salts 1, the methanesulphonate and bromide being of particular importance. Of outstanding importance according to the 30 invention are salts 1 selected from among tiotropium bromide, oxitropium bromide and ipratropium bromide. Tiotropium bromide is particularly preferred.

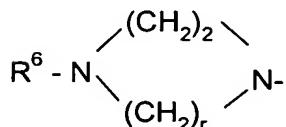
Within the scope of the present invention, the word NK_1 -receptor antagonists (hereinafter 2) denotes compounds selected from among N -[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-{4-cyclopropylmethyl-piperazin-1-yl}- N -methyl-2-phenyl-acetamide (BIIIF 1149), CP-122721, FK-888, NKP 608C, NKP 608A, CGP 60829, SR 48968 (Saredutant), SR 140333 (Nolpitantium besilate/chloride), LY 303 870 (Lanepitant), MEN-11420 (Nepadutant), SB 223412, MDL-105172A, MDL-103896, MEN-11149, MEN-11467, DNK 333A, SR-144190, YM-49244, YM-44778, ZM-274773, MEN-10930, S-19752, Neuronorm, YM-35375, DA-5018, Aprepitant (MK-869), L-754030, CJ-11974, L-758298, DNK-33A, 6b-I, CJ-11974, TAK-637, GR 205171 and the arylglycinamide derivatives of general formula 3



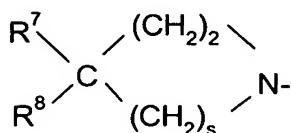
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15 wherein

R^1 and R^2 together with the N to which they are bound form a ring of formula



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25

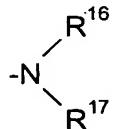
wherein r and s are 2 or 3;

5 R⁶ denotes H, -C₁-C₅-alkyl, C₃-C₅-alkenyl, propynyl, hydroxy(C₂-C₄)alkyl, methoxy(C₂-C₄)alkyl, di(C₁-C₃)alkylamino(C₂-C₄)alkyl, amino(C₂-C₄)alkyl, amino, di(C₁-C₃)alkylamino, monofluoro to perfluoro(C₁-C₂)alkyl, N-methylpiperidinyl, pyridyl, pyrimidinyl, pyrazinyl or pyridazinyl,

10

R⁷ has one of the meanings (a) to (d),

- (a) hydroxy
- (b) 4-piperidinopiperidyl,
- (c)



15

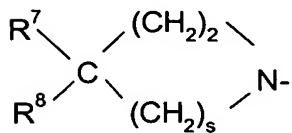
wherein R¹⁶ and R¹⁷ independently of each other denote H, (C₁-C₄)alkyl, (C₃-C₆)cycloalkyl, hydroxy(C₂-C₄)alkyl, dihydroxy(C₂-C₄)alkyl, (C₁-C₃)alkoxy(C₂-C₄)alkyl, phenyl(C₁-C₄)alkyl or di(C₁-C₃)alkylamino(C₂-C₄)alkyl,

20 R⁸ denotes H, optionally in the form of the enantiomers and mixtures of enantiomers thereof, optionally in the 25 form of the racemates thereof.

30 The abovementioned compounds of formula 3 are known for example from International Patent Applications WO 96/32386 and WO 97/32865, to which reference is hereby made in their entirety.

Preferably, the compound 2 is selected from among BIIIF 1149, CP-122721, CGP 60829, MK-869, CJ-11974, GR 205171 and the arylglycinamide derivatives of general formula 3, wherein R¹ and R² together with the N to which they are

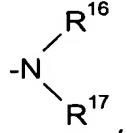
5 bound form a ring of formula



wherein s is 2 or 3;

10

R⁷ denotes a group



15 wherein R¹⁶ and R¹⁷ independently of each other denote H, (C₁-C₄)alkyl, (C₃-C₆)cycloalkyl, hydroxy(C₂-C₄)alkyl, dihydroxy(C₂-C₄)alkyl, (C₁-C₃)alkoxy(C₂-C₄)alkyl, phenyl(C₁-C₄)alkyl or di(C₁-C₃)alkylamino(C₂-C₄)alkyl,

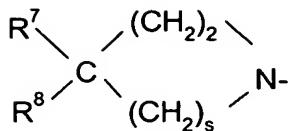
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R⁸ denotes H,
optionally in the form of the enantiomers and mixtures of enantiomers thereof and optionally in the form of the racemates thereof.

25

Particularly preferably, the compound 2 is selected from among BIIIF1149 and the arylglycinamide derivatives of general formula 3, wherein R¹ and R² together with the N to which they are

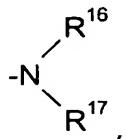
30 bound form a ring of formula



wherein s is 2 and

5

R^7 denotes a group



10 wherein R^{16} and R^{17} independently of each other denote H, (C_1-C_4)alkyl, (C_3-C_6)cycloalkyl, hydroxy(C_2-C_4)alkyl or dihydroxy(C_2-C_4)alkyl, R^8 denotes H, optionally in the form of the enantiomers and mixtures of enantiomers thereof 15 and optionally in the form of the racemates thereof.

Most particularly preferred as compounds of formula 2 are N-[2-(3,5-bis-trifluoromethyl-
20 phenyl)-ethyl]-2-{4-[(3-hydroxy-propyl)-methyl-
amino]-piperidin-1-yl}-N-methyl-2-phenyl-
acetamide, N-[2-(3,5-bis-trifluoromethyl-phenyl)-
ethyl]-2-[4-(2-hydroxy-1-hydroxymethyl-
ethylamino)-piperidin-1-yl]-N-methyl-2-
25 phenylacetamide, N-[2-(3,5-bis-trifluoromethyl-
phenyl)-ethyl]-2-[4-(cyclopropylmethyl-methyl-
amino)-piperidin-1-yl]-N-methyl-2-phenyl-
acetamide, N-[2-(3,5-bis-trifluoromethyl-phenyl)-
ethyl]-2-{4-[(2-hydroxy-ethyl)-(3-hydroxy-propyl)-
30 amino]-piperidin-1-yl}-N-methyl-2-phenyl-acetamide

and N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-
2-{4-[cyclopropylmethyl-(3-hydroxy-propyl)-amino]-
piperidin-1-yl}-N-methyl-2-phenyl-acetamide,
optionally in the form of the enantiomers and
5 mixtures of enantiomers thereof and optionally in
the form of the racemates thereof.

Of particular importance is N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-[4-(2-hydroxy-1-hydroxymethyl-ethylamino)-
10 piperidin-1-yl]-N-methyl-2-phenylacetamide, optionally in
the form of its enantiomers, preferably in the form of its
(S)-enantiomer, optionally in the form of the mixtures of
enantiomers thereof, and optionally in the form of the
racemates thereof.

15 Examples of alkyl groups (including those which are part of
other groups), unless otherwise defined, are branched and
unbranched alkyl groups with 1 to 5 carbon atoms, such as,
for example: methyl, ethyl, propyl, 1-methylethyl
20 (isopropyl), n-butyl, 1-methylpropyl, 2-methylpropyl, 1,1-
dimethylethyl (tert.butyl), etc. The definitions propyl,
butyl and pentyl always include the associated isomeric
groups. Hydroxy or dihydroxyalkyl groups are alkyl groups
substituted by one or two hydroxy groups.

25 Examples of alkenyl groups (including those which are part
of other groups) are branched and unbranched alkenyl groups
with 3 to 5 carbon atoms, provided that they have at least
one double bond, such as, for example, propenyl,
30 isopropenyl, butenyl, etc.

Cycloalkyl generally denotes a saturated cyclic hydrocarbon
group having 3 to 6 carbon atoms. Examples include
cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl,

cyclopropylmethyl, cyclobutylmethyl, cyclopentylmethyl, cyclopropylethyl, cyclobutylethyl, etc.

Alkyloxy, which may optionally also be referred to as 5 alkoxy, denotes a straight-chain or branched alkyl group bound via an oxygen atom. The methoxy group is particularly preferred.

Any reference to the abovementioned NK₁-receptor antagonists 10 2 within the scope of the present invention includes a reference to any pharmacologically acceptable acid addition salts thereof which may exist.

By the physiologically acceptable acid addition salts which may be formed from 2 are meant, for example, 15 pharmaceutically acceptable salts selected from the salts of hydrochloric acid, hydrobromic acid, sulphuric acid, phosphoric acid, methanesulphonic acid, acetic acid, fumaric acid, succinic acid, lactic acid, citric acid, tartaric acid or maleic acid. Particularly preferred salts of the 20 compounds 2 according to the invention are those selected from among the acetate, hydrochloride, hydrobromide, sulphate, phosphate and methanesulphonate.

The pharmaceutical combinations of 1 and 2 according to the invention are preferably administered by inhalation. 25 Suitable inhalable powders packed into suitable capsules (inhalettes) may be administered using suitable powder inhalers. Alternatively, the drug may be inhaled by the application of suitable inhalation aerosols. These also include powdered inhalation aerosols which contain for 30 example HFA134a, HFA227 or a mixture thereof as propellant gas. The drug may also be inhaled using suitable solutions of the pharmaceutical combination consisting of 1 and 2.

In one aspect, therefore, the invention relates to a pharmaceutical composition which contains a combination of 1 and 2.

In another aspect the present invention relates to a pharmaceutical composition which contains one or more salts 1 and one or more compounds 2, optionally in the form of their solvates or hydrates. Again, the active substances may be combined in a single preparation or contained in two separate formulations. Pharmaceutical compositions which 10 contain the active substances 1 and 2 in a single preparation are preferred according to the invention.

In another aspect the present invention relates to a pharmaceutical composition which contains, in addition to therapeutically effective quantities of 1 and 2, a pharmaceutically acceptable carrier or excipient. In another aspect the present invention relates to a pharmaceutical composition which does not contain any pharmaceutically acceptable carrier or excipient in addition to therapeutically effective quantities of 1 and 2.
20 The present invention also relates to the use of 1 and 2 for preparing a pharmaceutical composition containing therapeutically effective quantities of 1 and 2 for treating inflammatory and/or obstructive diseases of the respiratory tract, particularly asthma or chronic obstructive pulmonary disease (COPD), and complications thereof such as pulmonary hypertension, as well as allergic and non-allergic rhinitis, provided that treatment with NK₁-receptor antagonists is not contraindicated from a therapeutic point of view, by simultaneous or successive administration.

The present invention also relates to the simultaneous or successive use of therapeutically effective doses of the combination of the above pharmaceutical compositions 1 and 2 for treating inflammatory and/or obstructive diseases of the 5 respiratory tract, particularly asthma or chronic obstructive pulmonary disease (COPD), and complications thereof such as pulmonary hypertension, as well as allergic and non-allergic rhinitis, provided that treatment with NK₁-receptor antagonists is not contraindicated from a 10 therapeutic point of view, by simultaneous or successive administration.

In the active substance combinations of 1 and 2 according to the invention, ingredients 1 and 2 may be present in the form of their enantiomers, mixtures of enantiomers or in the 15 form of racemates.

The proportions in which the two active substances 1 and 2 may be used in the active substance combinations according to the invention are variable. Active substances 1 and 2 may possibly 20 be present in the form of their solvates or hydrates. Depending on the choice of the compounds 1 and 2, the weight ratios which may be used within the scope of the present invention vary on the basis of the different molecular 25 weights of the various compounds and their different potencies. As a rule, the pharmaceutical combinations according to the invention may contain compounds 1 and 2 in ratios by weight ranging from 1:300 to 50:1, preferably 30 from 1:250 to 40:1. In the particularly preferred pharmaceutical combinations which contain tiotropium salt as compound 1 and a compound

selected from among BIIIF 1149, CGP 60829, MK-869, CJ-11974, GR 205171, N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-{4-[(3-hydroxy-propyl)-methyl-amino]-piperidin-1-yl}-N-methyl-2-phenyl-acetamide, N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-[4-(2-hydroxy-1-hydroxymethyl-ethylamino)-piperidin-1-yl]-N-methyl-2-phenylacetamide, N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-[4-(cyclopropylmethyl-methyl-amino)-piperidin-1-yl]-N-methyl-2-phenyl-acetamide, N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-{4-[(2-hydroxy-ethyl)-(3-hydroxy-propyl)-amino]-piperidin-1-yl}-N-methyl-2-phenyl-acetamide and N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-{4-[(cyclopropylmethyl-(3-hydroxy-propyl)-amino)-piperidin-1-yl]-N-methyl-2-phenyl-acetamide and the arylglycinamide derivatives of formula 3 as NK₁-receptor antagonist 2, the weight ratios of 1 to 2 are most preferably in a range in which 20 tiotropium 1' and 2 are present in proportions of 1:150 to 30:1, more preferably from 1:50 to 20:1.

For example, without restricting the scope of the invention thereto, preferred combinations of 1 and 2 according to the 25 invention may contain tiotropium 1' and NK₁-receptor antagonist 2 in the following weight ratios:

1:80, 1:79, 1:78, 1:77, 1:76, 1:75, 1:74, 1:73, 1:72, 1:71, 1:70, 1:69, 1:68, 1:67, 1:66, 1:65, 1:64, 1:63, 1:62, 1:61, 1:60, 1:59, 1:58, 1:57, 1:56, 1:55, 1:54, 1:53, 1:52, 1:51, 30 1:50; 1:49; 1:48; 1:47; 1:46; 1:45; 1:44; 1:43; 1:42; 1:41; 1:40; 1:39; 1:38; 1:37; 1:36; 1:35; 1:34; 1:33; 1:32; 1:31; 1:30; 1:29; 1:28; 1:27; 1:26; 1:25; 1:24; 1:23; 1:22; 1:21;

1:20; 1:19; 1:18; 1:17; 1:16; 1:15; 1:14; 1:13; 1:12; 1:11;
1:10; 1:9; 1:8; 1:7; 1:6; 1:5; 1:4; 1:3; 1:2; 1:1; 2:1; 3:1;
4:1; 5:1; 6:1; 7:1; 8:1; 9:1; 10:1; 11:1; 12:1; 13:1; 14:1;
15:1; 16:1; 17:1; 18:1; 19:1; 20:1.

5 The pharmaceutical compositions according to the invention containing the combinations of 1 and 2 are normally administered so that 1 and 2 are present together in doses of 0.01 to 10000 μ g, preferably from 0.1 to 2000 μ g, more preferably from 1 to 1500 μ g, better still from 50 to 1200 μ g

10 per single dose. For example, combinations of 1 and 2 according to the invention contain a quantity of tiotropium 1' and NK₁-receptor antagonist 2 such that the total dosage per single dose is about 100 μ g, 105 μ g, 110 μ g, 115 μ g, 120 μ g, 125 μ g, 130 μ g, 135 μ g, 140 μ g, 145 μ g, 150 μ g, 155 μ g, 160 μ g,

15 165 μ g, 170 μ g, 175 μ g, 180 μ g, 185 μ g, 190 μ g, 195 μ g, 200 μ g, 205 μ g, 210 μ g, 215 μ g, 220 μ g, 225 μ g, 230 μ g, 235 μ g, 240 μ g, 245 μ g, 250 μ g, 255 μ g, 260 μ g, 265 μ g, 270 μ g, 275 μ g, 280 μ g, 285 μ g, 290 μ g, 295 μ g, 300 μ g, 305 μ g, 310 μ g, 315 μ g, 320 μ g, 325 μ g, 330 μ g, 335 μ g, 340 μ g, 345 μ g, 350 μ g, 355 μ g, 360 μ g,

20 365 μ g, 370 μ g, 375 μ g, 380 μ g, 385 μ g, 390 μ g, 395 μ g, 400 μ g, 405 μ g, 410 μ g, 415 μ g, 420 μ g, 425 μ g, 430 μ g, 435 μ g, 440 μ g, 445 μ g, 450 μ g, 455 μ g, 460 μ g, 465 μ g, 470 μ g, 475 μ g, 480 μ g, 485 μ g, 490 μ g, 495 μ g, 500 μ g, 505 μ g, 510 μ g, 515 μ g, 520 μ g, 525 μ g, 530 μ g, 535 μ g, 540 μ g, 545 μ g, 550 μ g, 555 μ g, 560 μ g,

25 565 μ g, 570 μ g, 575 μ g, 580 μ g, 585 μ g, 590 μ g, 595 μ g, 600 μ g, 605 μ g, 610 μ g, 615 μ g, 620 μ g, 625 μ g, 630 μ g, 635 μ g, 640 μ g, 645 μ g, 650 μ g, 655 μ g, 660 μ g, 665 μ g, 670 μ g, 675 μ g, 680 μ g, 685 μ g, 690 μ g, 695 μ g, 700 μ g, 705 μ g, 710 μ g, 715 μ g, 720 μ g, 725 μ g, 730 μ g, 735 μ g, 740 μ g, 745 μ g, 750 μ g, 755 μ g, 760 μ g,

30 765 μ g, 770 μ g, 775 μ g, 780 μ g, 785 μ g, 790 μ g, 795 μ g, 800 μ g, 805 μ g, 810 μ g, 815 μ g, 820 μ g, 825 μ g, 830 μ g, 835 μ g, 840 μ g, 845 μ g, 850 μ g, 855 μ g, 860 μ g, 865 μ g, 870 μ g, 875 μ g, 880 μ g, 885 μ g, 890 μ g, 895 μ g, 900 μ g, 905 μ g, 910 μ g, 915 μ g, 920 μ g,

925 μ g, 930 μ g, 935 μ g, 940 μ g, 945 μ g, 950 μ g, 955 μ g, 960 μ g, 965 μ g, 970 μ g, 975 μ g, 980 μ g, 985 μ g, 990 μ g, 995 μ g, 1000 μ g, 1005 μ g, 1010 μ g, 1015 μ g, 1020 μ g, 1025 μ g, 1030 μ g, 1035 μ g, 1040 μ g, 1045 μ g, 1050 μ g, 1055 μ g, 1060 μ g, 1065 μ g, 1070 μ g,

5 1075 μ g, 1080 μ g, 1085 μ g, 1090 μ g, 1095 μ g, 1100 μ g or similar. The suggested dosages per single dose specified above are not to be regarded as being limited to the numerical values actually stated, but are intended as dosages which are disclosed by way of example. Of course, dosages which may

10 fluctuate about the abovementioned numerical values within a range of about +/- 2.5 μ g are also included in the values given above by way of example. In these dosage ranges, the active substances 1' and 2 may be present in the weight ratios given above.

15 For example, without restricting the scope of the invention thereto, the combinations of 1 and 2 according to the invention may contain a quantity of tiotropium 1' and NK₁-receptor antagonist 2 such that, for each single dose, 5 μ g of 1' and 25 μ g of 2, 5 μ g of 1' and 50 μ g of 2, 5 μ g of 1' and 100 μ g of 2, 5 μ g of 1' and 200 μ g of 2, 5 μ g of 1' and 300 μ g of 2, 5 μ g of 1' and 400 μ g of 2, 5 μ g of 1' and 500 μ g of 2, 5 μ g of 1' and 600 μ g of 2, 5 μ g of 1' and 700 μ g of 2, 5 μ g of 1' and 800 μ g of 2, 5 μ g of 1' and 900 μ g of 2, 5 μ g of 1' and 1000 μ g of 2, 10 μ g of 1' and 25 μ g of 2, 10 μ g of 1' and 50 μ g of 2, 10 μ g of 1' and 100 μ g of 2, 10 μ g of 1' and 200 μ g of 2, 10 μ g of 1' and 300 μ g of 2, 10 μ g of 1' and 400 μ g of 2, 10 μ g of 1' and 500 μ g of 2, 10 μ g of 1' and 600 μ g of 2, 10 μ g of 1' and 700 μ g of 2, 10 μ g of 1' and 800 μ g of 2, 10 μ g of 1' and 900 μ g of 2, 10 μ g of 1' and 1000 μ g of 2, 18 μ g of 1' and 25 μ g of 2, 18 μ g of 1' and 50 μ g of 2, 18 μ g of 1' and 100 μ g of 2, 18 μ g of 1' and 200 μ g of 2, 18 μ g of 1' and 300 μ g of 2, 18 μ g of 1' and 400 μ g of 2, 18 μ g of 1' and 500 μ g of 2, 18 μ g of 1' and 600 μ g of 2, 18 μ g of 1' and 700 μ g of 2, 18 μ g of 1' and 800 μ g of 2, 18 μ g of 1' and 900 μ g of 2, 18 μ g of 1' and 1000 μ g of 2,

25 18 μ g of 1' and 18 μ g of 2, 18 μ g of 1' and 25 μ g of 2, 18 μ g of 1' and 50 μ g of 2, 18 μ g of 1' and 75 μ g of 2, 18 μ g of 1' and 100 μ g of 2, 18 μ g of 1' and 125 μ g of 2, 18 μ g of 1' and 150 μ g of 2, 18 μ g of 1' and 175 μ g of 2, 18 μ g of 1' and 200 μ g of 2, 18 μ g of 1' and 225 μ g of 2, 18 μ g of 1' and 250 μ g of 2, 18 μ g of 1' and 275 μ g of 2, 18 μ g of 1' and 300 μ g of 2, 18 μ g of 1' and 325 μ g of 2, 18 μ g of 1' and 350 μ g of 2, 18 μ g of 1' and 375 μ g of 2, 18 μ g of 1' and 400 μ g of 2, 18 μ g of 1' and 425 μ g of 2, 18 μ g of 1' and 450 μ g of 2, 18 μ g of 1' and 475 μ g of 2, 18 μ g of 1' and 500 μ g of 2, 18 μ g of 1' and 525 μ g of 2, 18 μ g of 1' and 550 μ g of 2, 18 μ g of 1' and 575 μ g of 2, 18 μ g of 1' and 600 μ g of 2, 18 μ g of 1' and 625 μ g of 2, 18 μ g of 1' and 650 μ g of 2, 18 μ g of 1' and 675 μ g of 2, 18 μ g of 1' and 700 μ g of 2, 18 μ g of 1' and 725 μ g of 2, 18 μ g of 1' and 750 μ g of 2, 18 μ g of 1' and 775 μ g of 2, 18 μ g of 1' and 800 μ g of 2, 18 μ g of 1' and 825 μ g of 2, 18 μ g of 1' and 850 μ g of 2, 18 μ g of 1' and 875 μ g of 2, 18 μ g of 1' and 900 μ g of 2, 18 μ g of 1' and 925 μ g of 2, 18 μ g of 1' and 950 μ g of 2, 18 μ g of 1' and 975 μ g of 2, 18 μ g of 1' and 1000 μ g of 2,

30 18 μ g of 1' and 1025 μ g of 2, 18 μ g of 1' and 1050 μ g of 2, 18 μ g of 1' and 1075 μ g of 2, 18 μ g of 1' and 1100 μ g of 2, 18 μ g of 1' and 1125 μ g of 2, 18 μ g of 1' and 1150 μ g of 2, 18 μ g of 1' and 1175 μ g of 2, 18 μ g of 1' and 1200 μ g of 2, 18 μ g of 1' and 1225 μ g of 2, 18 μ g of 1' and 1250 μ g of 2, 18 μ g of 1' and 1275 μ g of 2, 18 μ g of 1' and 1300 μ g of 2, 18 μ g of 1' and 1325 μ g of 2, 18 μ g of 1' and 1350 μ g of 2, 18 μ g of 1' and 1375 μ g of 2, 18 μ g of 1' and 1400 μ g of 2, 18 μ g of 1' and 1425 μ g of 2, 18 μ g of 1' and 1450 μ g of 2, 18 μ g of 1' and 1475 μ g of 2, 18 μ g of 1' and 1500 μ g of 2, 18 μ g of 1' and 1525 μ g of 2, 18 μ g of 1' and 1550 μ g of 2, 18 μ g of 1' and 1575 μ g of 2, 18 μ g of 1' and 1600 μ g of 2, 18 μ g of 1' and 1625 μ g of 2, 18 μ g of 1' and 1650 μ g of 2, 18 μ g of 1' and 1675 μ g of 2, 18 μ g of 1' and 1700 μ g of 2, 18 μ g of 1' and 1725 μ g of 2, 18 μ g of 1' and 1750 μ g of 2, 18 μ g of 1' and 1775 μ g of 2, 18 μ g of 1' and 1800 μ g of 2, 18 μ g of 1' and 1825 μ g of 2, 18 μ g of 1' and 1850 μ g of 2, 18 μ g of 1' and 1875 μ g of 2, 18 μ g of 1' and 1900 μ g of 2, 18 μ g of 1' and 1925 μ g of 2, 18 μ g of 1' and 1950 μ g of 2, 18 μ g of 1' and 1975 μ g of 2, 18 μ g of 1' and 2000 μ g of 2,

800 μ g of 2, 18 μ g of 1' and 900 μ g of 2, 18 μ g of 1' and 1000 μ g of 2, 20 μ g of 1' and 25 μ g of 2, 20 μ g of 1' and 50 μ g of 2,
20 μ g of 1' and 50 μ g of 2, 20 μ g of 1' and 100 μ g of 2, 20 μ g of 1' and 200 μ g of 2, 20 μ g of 1' and 300 μ g of 2, 20 μ g of 1' and
5 400 μ g of 2, 20 μ g of 1' and 500 μ g of 2, 20 μ g of 1' and 600 μ g of 2, 20 μ g of 1' and 700 μ g of 2, 20 μ g of 1' and 800 μ g of 2,
20 μ g of 1' and 900 μ g of 2, 20 μ g of 1' and 1000 μ g of 2, 36 μ g of 1' and 25 μ g of 2, 36 μ g of 1' and 50 μ g of 2, 36 μ g of 1' and
10 100 μ g of 2, 36 μ g of 1' and 200 μ g of 2, 36 μ g of 1' and 300 μ g of 2, 36 μ g of 1' and 400 μ g of 2, 36 μ g of 1' and 500 μ g of 2,
36 μ g of 1' and 600 μ g of 2, 36 μ g of 1' and 700 μ g of 2, 36 μ g of 1' and 800 μ g of 2, 36 μ g of 1' and 900 μ g of 2, 36 μ g of 1' and 1000 μ g of 2, 40 μ g of 1' and 25 μ g of 2, 40 μ g of 1' and 50 μ g of 2, 40 μ g of 1' and 100 μ g of 2, 40 μ g of 1' and
15 200 μ g of 2, 40 μ g of 1' and 300 μ g of 2, 40 μ g of 1' and 400 μ g of 2, 40 μ g of 1' and 500 μ g of 2, 40 μ g of 1' and 600 μ g of 2 or 40 μ g of 1' and 700 μ g of 2, 40 μ g of 1' and 800 μ g of 2,
40 μ g of 1' and 900 μ g of 2, 40 μ g of 1' and 1000 μ g of 2 are administered.

20 If the active substance combination in which 1 denotes tiotropium bromide is used as the preferred combination of 1 and 2 according to the invention, the quantities of active substance 1' and 2 administered per single dose mentioned by
25 way of example correspond to the following quantities of 1 and 2 administered per single dose: 6 μ g of 1 and 25 μ g of 2, 6 μ g of 1 and 50 μ g of 2, 6 μ g of 1 and 100 μ g of 2, 6 μ g of 1 and 200 μ g of 2, 6 μ g of 1 and 300 μ g of 2, 6 μ g of 1 and 400 μ g of 2, 6 μ g of 1 and 500 μ g of 2, 6 μ g of 1 and 600 μ g of 2, 6 μ g of 1 and 700 μ g of 2, 6 μ g of 1 and 800 μ g of 2, 6 μ g of 1 and 900 μ g of 2, 6 μ g of 1 and 1000 μ g of 2, 12 μ g of 1 and 25 μ g of 2, 12 μ g of 1 and 50 μ g of 2, 12 μ g of 1 and 100 μ g of 2, 12 μ g of 1 and 200 μ g of 2, 12 μ g of 1 and 300 μ g of 2, 12 μ g of 1 and 400 μ g of 2, 12 μ g of 1 and 500 μ g of 2, 12 μ g of 1 and 600 μ g of

2, 12 μ g of 1 and 700 μ g of 2, 12 μ g of 1 and 800 μ g of 2, 12 μ g of 1 and 900 μ g of 2, 12 μ g of 1 and 1000 μ g of 2, 21.7 μ g of 1 and 25 μ g of 2, 21.7 μ g of 1 and 50 μ g of 2, 21.7 μ g of 1 and 100 μ g of 2, 21.7 μ g of 1 and 200 μ g of 2, 21.7 μ g of 1 and 300 μ g of 2, 21.7 μ g of 1 and 400 μ g of 2, 21.7 μ g of 1 and 500 μ g of 2, 21.7 μ g of 1 and 600 μ g of 2, 21.7 μ g of 1 and 700 μ g of 2, 21.7 μ g of 1 and 800 μ g of 2, 21.7 μ g of 1 and 900 μ g of 2, 21.7 μ g of 1 and 1000 μ g of 2, 24.1 μ g of 1 and 25 μ g of 2, 24.1 μ g of 1 and 50 μ g of 2, 24.1 μ g of 1 and 100 μ g of 2, 24.1 μ g of 1 and 200 μ g of 2, 24.1 μ g of 1 and 300 μ g of 2, 24.1 μ g of 1 and 400 μ g of 2, 24.1 μ g of 1 and 500 μ g of 2, 24.1 μ g of 1 and 600 μ g of 2, 24.1 μ g of 1 and 700 μ g of 2, 24.1 μ g of 1 and 800 μ g of 2, 24.1 μ g of 1 and 900 μ g of 2, 24.1 μ g of 1 and 1000 μ g of 2, 43.3 μ g of 1 and 25 μ g of 2, 43.3 μ g of 1 and 50 μ g of 2, 43.3 μ g of 1 and 100 μ g of 2, 43.3 μ g of 1 and 200 μ g of 2, 43.3 μ g of 1 and 300 μ g of 2, 43.3 μ g of 1 and 400 μ g of 2, 43.3 μ g of 1 and 500 μ g of 2, 43.3 μ g of 1 and 600 μ g of 2, 43.3 μ g of 1 and 700 μ g of 2, 43.3 μ g of 1 and 800 μ g of 2, 43.3 μ g of 1 and 900 μ g of 2, 43.3 μ g of 1 and 1000 μ g of 2, 48.1 μ g of 1 and 25 μ g of 2, 48.1 μ g of 1 and 50 μ g of 2, 48.1 μ g of 1 and 100 μ g of 2, 48.1 μ g of 1 and 200 μ g of 2, 48.1 μ g of 1 and 300 μ g of 2, 48.1 μ g of 1 and 400 μ g of 2, 48.1 μ g of 1 and 500 μ g of 2, 48.1 μ g of 1 and 600 μ g of 2, 48.1 μ g of 1 and 700 μ g of 2, 48.1 μ g of 1 and 800 μ g of 2, 48.1 μ g of 1 and 900 μ g of 2, 48.1 μ g of 1 and 1000 μ g of 2.

If the active substance combination in which 1 is tiotropium bromide monohydrate is used as the preferred combination of 1 and 2 according to the invention, the quantities of 1 and 2 administered per single dose specified by way of example hereinbefore correspond to the following quantities of 1 and 2 administered per single dose: 6.2 μ g of 1 and 25 μ g of 2.

6.2 μ g of 1 and 50 μ g of 2, 6.2 μ g of 1 and 100 μ g of 2, 6.2 μ g of 1 and 200 μ g of 2, 6.2 μ g of 1 and 300 μ g of 2, 6.2 μ g of 1 and 400 μ g of 2, 6.2 μ g of 1 and 500 μ g of 2, 6.2 μ g of 1 and 600 μ g of 2, 6.2 μ g of 1 and 700 μ g of 2, 6.2 μ g of 1 and 800 μ g of 2, 6.2 μ g of 1 and 900 μ g of 2, 6.2 μ g of 1 and 1000 μ g of 2, 12.5 μ g of 1 and 25 μ g of 2, 12.5 μ g of 1 and 50 μ g of 2, 12.5 μ g of 1 and 100 μ g of 2, 12.5 μ g of 1 and 200 μ g of 2, 12.5 μ g of 1 and 300 μ g of 2, 12.5 μ g of 1 and 400 μ g of 2, 12.5 μ g of 1 and 500 μ g of 2, 12.5 μ g of 1 and 600 μ g of 2, 12.5 μ g of 1 and 700 μ g of 2, 12.5 μ g of 1 and 800 μ g of 2, 12.5 μ g of 1 and 900 μ g of 2, 12.5 μ g of 1 and 1000 μ g of 2, 22.5 μ g of 1 and 25 μ g of 2, 22.5 μ g of 1 and 50 μ g of 2, 22.5 μ g of 1 and 100 μ g of 2, 22.5 μ g of 1 and 200 μ g of 2, 22.5 μ g of 1 and 300 μ g of 2, 22.5 μ g of 1 and 400 μ g of 2, 22.5 μ g of 1 and 500 μ g of 2, 22.5 μ g of 1 and 600 μ g of 2, 22.5 μ g of 1 and 700 μ g of 2, 22.5 μ g of 1 and 800 μ g of 2, 22.5 μ g of 1 and 900 μ g of 2, 22.5 μ g of 1 and 1000 μ g of 2, 25 μ g of 1 and 25 μ g of 2, 25 μ g of 1 and 50 μ g of 2, 25 μ g of 1 and 100 μ g of 2, 25 μ g of 1 and 200 μ g of 2, 25 μ g of 1 and 300 μ g of 2, 25 μ g of 1 and 400 μ g of 2, 25 μ g of 1 and 500 μ g of 2, 25 μ g of 1 and 600 μ g of 2, 25 μ g of 1 and 700 μ g of 2, 25 μ g of 1 and 800 μ g of 2, 25 μ g of 1 and 900 μ g of 2, 25 μ g of 1 and 1000 μ g of 2, 45 μ g of 1 and 25 μ g of 2, 45 μ g of 1 and 50 μ g of 2, 45 μ g of 1 and 100 μ g of 2, 45 μ g of 1 and 200 μ g of 2, 45 μ g of 1 and 300 μ g of 2, 45 μ g of 1 and 400 μ g of 2, 45 μ g of 1 and 500 μ g of 2, 45 μ g of 1 and 600 μ g of 2, 45 μ g of 1 and 700 μ g of 2, 45 μ g of 1 and 800 μ g of 2, 45 μ g of 1 and 900 μ g of 2, 45 μ g of 1 and 1000 μ g of 2, 50 μ g of 1 and 25 μ g of 2, 50 μ g of 1 and 50 μ g of 2, 50 μ g of 1 and 100 μ g of 2, 50 μ g of 1 and 200 μ g of 2, 50 μ g of 1 and 300 μ g of 2, 50 μ g of 1 and 400 μ g of 2, 50 μ g of 1 and 500 μ g of 2, 50 μ g of 1 and 600 μ g of 2, 50 μ g of 1 and 700 μ g of 2, 50 μ g of 1 and 800 μ g of 2, 50 μ g of 1 and 900 μ g of 2 or 50 μ g of 1 and 1000 μ g of 2.

The active substance combinations of 1 and 2 according to the invention are preferably administered by inhalation. For this purpose, ingredients 1 and 2 have to be made available in forms suitable for inhalation. Inhalable 5 preparations include inhalable powders, propellant-containing metering aerosols or propellant-free inhalable solutions. Inhalable powders according to the invention containing the combination of active substances 1 and 2 may consist of the active substances on their own or 10 of a mixture of the active substances with physiologically acceptable excipients. Within the scope of the present invention, the term propellant-free inhalable solutions also includes concentrates or sterile inhalable solutions ready for use. The preparations according to the invention may 15 contain the combination of active substances 1 and 2 either together in one formulation or in two separate formulations. These formulations which may be used within the scope of the present invention are described in more detail in the next part of the specification.

20 **A) Inhalable powder containing the combinations of active substances 1 and 2 according to the invention:**
The inhalable powders according to the invention may contain 1 and 2 either on their own or in admixture with suitable physiologically acceptable excipients.

25 If the active substances 1 and 2 are present in admixture with physiologically acceptable excipients, the following physiologically acceptable excipients may be used to prepare these inhalable powders according to the invention:
monosaccharides (e.g. glucose or arabinose), disaccharides 30 (e.g. lactose, saccharose, maltose), oligo- and polysaccharides (e.g. dextran), polyalcohols (e.g. sorbitol, mannitol, xylitol), salts (e.g. sodium chloride, calcium

carbonate) or mixtures of these excipients with one another. Preferably, mono- or disaccharides are used, while the use of lactose or glucose is preferred, particularly, but not exclusively, in the form of their hydrates. For the purposes 5 of the invention, lactose is the particularly preferred excipient, while lactose monohydrate is most particularly preferred.

Within the scope of the inhalable powders according to the invention the excipients have a maximum average particle 10 size of up to 250 μm , preferably between 10 and 150 μm , most preferably between 15 and 80 μm . It may sometimes seem appropriate to add finer excipient fractions with an average particle size of 1 to 9 μm to the excipient mentioned above. These finer excipients are also selected from the group of 15 possible excipients listed hereinbefore. Finally, in order to prepare the inhalable powders according to the invention, micronised active substance 1 and 2, preferably with an average particle size of 0.5 to 10 μm , more preferably from 1 to 6 μm , is added to the excipient mixture. Processes for 20 producing the inhalable powders according to the invention by grinding and micronising and by finally mixing the ingredients together are known from the prior art. The inhalable powders according to the invention may be prepared and administered either in the form of a single powder 25 mixture which contains both 1 and 2 or in the form of separate inhalable powders which contain only 1 and 2.

The inhalable powders according to the invention may be administered using inhalers known from the prior art. Inhalable powders according to the invention which contain a 30 physiologically acceptable excipient in addition to 1 and 2 may be administered, for example, by means of inhalers which deliver a single dose from a supply using a measuring

chamber as described in US 4570630A, or by other means as described in DE 36 25 685 A. Preferably, the inhalable powders according to the invention which contain physiologically acceptable excipient in addition to 1 and 2 5 are packed into capsules (to produce so-called inhalettes) which are used in inhalers as described, for example, in WO 94/28958.

A particularly preferred inhaler for using the pharmaceutical combination according to the invention in 10 inhalettes is shown in Figure 1.

This inhaler (Handyhaler) for inhaling powdered pharmaceutical compositions from capsules is characterised by a housing 1 containing two windows 2, a deck 3 in which there are air inlet ports and which is provided with a 15 screen 5 secured via a screen housing 4, an inhalation chamber 6 connected to the deck 3 on which there is a push button 8 provided with two sharpened pins 7 and movable counter to a spring 8, and a mouthpiece 12 which is connected to the housing 1, the deck 3 and a cover 11 via a 20 spindle 10 to enable it to be flipped open or shut.

If the inhalable powders according to the invention are packed into capsules (inhalers) for the preferred use described above, the quantities packed into each capsule should be 1 to 30mg, preferably 3 to 20mg, more particularly 25 5 to 10mg of inhalable powder per capsule. These capsules contain, according to the invention, either together or separately, the doses of 1' and 2 mentioned hereinbefore for each single dose.

B) Propellant gas-driven inhalation aerosols containing the 30 combinations of active substances 1 and 2:

Inhalation aerosols containing propellant gas according to the invention may contain substances 1 and 2 dissolved in the propellant gas or in dispersed form. 1 and 2 may be present in separate formulations or in a single preparation,

5 in which 1 and 2 are either both dissolved, both dispersed or only one component is dissolved and the other is dispersed. The propellant gases which may be used to prepare the inhalation aerosols according to the invention are known from the prior art. Suitable propellant gases are

10 selected from among hydrocarbons such as n-propane, n-butane or isobutane and halo-hydrocarbons such as chlorinated and/or fluorinated derivatives of methane, ethane, propane, butane, cyclopropane or cyclobutane. The propellant gases mentioned above may be used on their own or in mixtures thereof.

15 Particularly preferred propellant gases are halogenated alkane derivatives selected from TG11, TG12, TG134a and TG227. Of the halogenated hydrocarbons mentioned above, TG134a (1,1,1,2-tetrafluoroethane) and TG227 (1,1,1,2,3,3,3-heptafluoropropane) and mixtures thereof are preferred

20 according to the invention.

The propellant-driven inhalation aerosols according to the invention may also contain other ingredients such as co-solvents, stabilisers, surfactants, antioxidants, lubricants and pH adjusters. All these ingredients are known in the art.

The inhalation aerosols containing propellant gas according to the invention may contain up to 5 wt.-% of active substance 1 and/or 2. Aerosols according to the invention contain, for example, 0.002 to 5 wt.-%, 0.01 to 3 wt.-%, 0.015 to 2 wt.-%, 0.1 to 2 wt.-%, 0.5 to 2 wt.-% or 0.5 to 1 wt.-% of active substance 1 and/or 2.

If the active substances 1 and/or 2 are present in dispersed form, the particles of active substance preferably have an average particle size of up to 10 μ m, preferably from 0.1 to 5 μ m, more preferably from 1 to 5 μ m.

5 The propellant-driven inhalation aerosols according to the invention mentioned above may be administered using inhalers known in the art (MDIs = metered dose inhalers). Accordingly, in another aspect, the present invention relates to pharmaceutical compositions in the form of

10 propellant-driven aerosols as hereinbefore described combined with one or more inhalers suitable for administering these aerosols. In addition, the present invention relates to inhalers which are characterised in that they contain the propellant gas-containing aerosols

15 described above according to the invention. The present invention also relates to cartridges which are fitted with a suitable valve and can be used in a suitable inhaler and which contain one of the above-mentioned propellant gas-containing inhalation aerosols according to the invention.

20 Suitable cartridges and methods of filling these cartridges with the inhalable aerosols containing propellant gas according to the invention are known from the prior art.

C) Propellant-free inhalable solutions or suspensions containing the combinations of active substances 1 and 2 according to the invention:

It is particularly preferred to use the active substance combination according to the invention in the form of propellant-free inhalable solutions and suspensions. The solvent used may be an aqueous or alcoholic, preferably an 30 ethanolic solution. The solvent may be water on its own or a mixture of water and ethanol. The relative proportion of ethanol compared with water is not limited but the maximum

is up to 70 percent by volume, more particularly up to 60 percent by volume and most preferably up to 30 percent by volume. The remainder of the volume is made up of water.

The solutions or suspensions containing 1 and 2, separately or together, are adjusted to a pH of 2 to 7, preferably 2 to 5, using suitable acids. The pH may be adjusted using acids selected from inorganic or organic acids. Examples of suitable inorganic acids include hydrochloric acid, hydrobromic acid, nitric acid, sulphuric acid and/or phosphoric acid. Examples of particularly suitable organic acids include ascorbic acid, citric acid, malic acid, tartaric acid, maleic acid, succinic acid, fumaric acid, acetic acid, formic acid and/or propionic acid etc.

Preferred inorganic acids are hydrochloric and sulphuric acids. It is also possible to use the acids which have already formed an acid addition salt with one of the active substances. Of the organic acids, ascorbic acid, fumaric acid and citric acid are preferred. If desired, mixtures of the above acids may be used, particularly in the case of acids which have other properties in addition to their acidifying qualities, e.g. as flavourings, antioxidants or complexing agents, such as citric acid or ascorbic acid, for example. According to the invention, it is particularly preferred to use hydrochloric acid to adjust the pH.

According to the invention, the addition of editic acid (EDTA) or one of the known salts thereof, sodium editate, as stabiliser or complexing agent is unnecessary in the present formulation. Other embodiments may contain this compound or these compounds. In a preferred embodiment the content based on sodium editate is less than 100 mg/100 ml, preferably less than 50 mg/100 ml, more preferably less than 20 mg/100 ml. Generally, inhalable solutions in which the

content of sodium edetate is from 0 to 10 mg/100 ml are preferred.

Co-solvents and/or other excipients may be added to the propellant-free inhalable solutions according to the 5 invention. Preferred co-solvents are those which contain hydroxyl groups or other polar groups, e.g. alcohols - particularly isopropyl alcohol, glycols - particularly propyleneglycol, polyethyleneglycol, polypropyleneglycol, glycoether, glycerol, polyoxyethylene alcohols and 10 polyoxyethylene fatty acid esters. The terms excipients and additives in this context denote any pharmacologically acceptable substance which is not an active substance but which can be formulated with the active substance or substances in the pharmacologically suitable solvent in 15 order to improve the qualitative properties of the active substance formulation. Preferably, these substances have no pharmacological effect or, in connection with the desired therapy, no appreciable or at least no undesirable pharmacological effect. The excipients and additives 20 include, for example, surfactants such as soya lecithin, oleic acid, sorbitan esters, such as polysorbates, polyvinylpyrrolidone, other stabilisers, complexing agents, antioxidants and/or preservatives which guarantee or prolong the shelf life of the finished pharmaceutical formulation, 25 flavourings, vitamins and/or other additives known in the art. The additives also include pharmacologically acceptable salts such as sodium chloride as isotonic agents.

The preferred excipients include antioxidants such as 30 ascorbic acid, for example, provided that it has not already been used to adjust the pH, vitamin A, vitamin E, tocopherols and similar vitamins and provitamins occurring in the human body.

Preservatives may be used to protect the formulation from contamination with pathogens. Suitable preservatives are those which are known in the art, particularly cetyl pyridinium chloride, benzalkonium chloride or benzoic acid 5 or benzoates such as sodium benzoate in the concentration known from the prior art. The preservatives mentioned above are preferably present in concentrations of up to 50mg/100ml, more preferably between 5 and 20mg/100ml.

Preferred formulations contain, in addition to the solvent 10 water and the combination of active substances 1 and 2, only benzalkonium chloride and sodium editate. In another preferred embodiment, no sodium editate is present.

The propellant-free inhalable solutions according to the invention are administered in particular using inhalers of 15 the kind which are capable of nebulising a small amount of a liquid formulation in the therapeutic dose within a few seconds to produce an aerosol suitable for therapeutic inhalation. Within the scope of the present invention, preferred inhalers are those in which a quantity of less 20 than 100 μ L, preferably less than 50 μ L, more preferably between 20 and 30 μ L of active substance solution can be nebulised in preferably one spray action to form an aerosol with an average particle size of less than 20 μ m, preferably less than 10 μ m, in such a way that the inhalable part of the 25 aerosol corresponds to the therapeutically effective quantity.

An apparatus of this kind for propellant-free delivery of a metered quantity of a liquid pharmaceutical composition for inhalation is described for example in International Patent 30 Application WO 91/14468 and also in WO 97/12687 (cf. in

particular Figures 6a and 6b). The nebulisers (devices) described therein are known by the name Respimat®.

This nebuliser (Respimat®) can advantageously be used to produce the inhalable aerosols according to the invention 5 containing the combination of active substances 1 and 2. Because of its cylindrical shape and handy size of less than 9 to 15 cm long and 2 to 4 cm wide, this device can be carried at all times by the patient. The nebuliser sprays a defined volume of pharmaceutical formulation using high 10 pressures through small nozzles so as to produce inhalable aerosols.

The preferred atomiser essentially consists of an upper housing part, a pump housing, a nozzle, a locking mechanism, a spring housing, a spring and a storage container, 15 characterised by

- a pump housing which is secured in the upper housing part and which comprises at one end a nozzle body with the nozzle or nozzle arrangement,
- a hollow plunger with valve body,
- 20 - a power takeoff flange in which the hollow plunger is secured and which is located in the upper housing part,
- a locking mechanism situated in the upper housing part,
- a spring housing with the spring contained therein, which is rotatably mounted on the upper housing part by 25 means of a rotary bearing,
- a lower housing part which is fitted onto the spring housing in the axial direction.

The hollow plunger with valve body corresponds to a device disclosed in WO 97/12687. It projects partially into the 30 cylinder of the pump housing and is axially movable within the cylinder. Reference is made in particular to Figures 1

to 4, especially Figure 3, and the relevant parts of the description. The hollow plunger with valve body exerts a pressure of 5 to 60 Mpa (about 50 to 600 bar), preferably 10 to 60 Mpa (about 100 to 600 bar) on the fluid, the measured amount of active substance solution, at its high pressure end at the moment when the spring is actuated. Volumes of 10 to 50 microlitres are preferred, while volumes of 10 to 20 microlitres are particularly preferred and a volume of 15 microlitres per spray is most particularly preferred.

10 The valve body is preferably mounted at the end of the hollow plunger facing the valve body.

The nozzle in the nozzle body is preferably microstructured, i.e. produced by microtechnology. Microstructured valve bodies are disclosed for example in WO-94/07607; reference 15 is hereby made to the contents of this specification, particularly Figure 1 therein and the associated description.

The valve body consists for example of two sheets of glass and/or silicon firmly joined together, at least one of which 20 has one or more microstructured channels which connect the nozzle inlet end to the nozzle outlet end. At the nozzle outlet end there is at least one round or non-round opening 2 to 10 microns deep and 5 to 15 microns wide, the depth preferably being 4.5 to 6.5 microns while the length is 25 preferably 7 to 9 microns.

In the case of a plurality of nozzle openings, preferably two, the directions of spraying of the nozzles in the nozzle body may extend parallel to one another or may be inclined relative to one another in the direction of the nozzle 30 opening. In a nozzle body with at least two nozzle openings

at the outlet end the directions of spraying may be at an angle of 20 to 160° to one another, preferably 60 to 150°, most preferably 80 to 100°. The nozzle openings are preferably arranged at a spacing of 10 to 200 microns, more 5 preferably at a spacing of 10 to 100 microns, most preferably 30 to 70 microns. Spacings of 50 microns are most preferred. The directions of spraying will therefore meet in the vicinity of the nozzle openings.

10 The liquid pharmaceutical preparation strikes the nozzle body with an entry pressure of up to 600 bar, preferably 200 to 300 bar, and is atomised into an inhalable aerosol through the nozzle openings. The preferred particle or droplet sizes of the aerosol are up to 20 microns, preferably 3 to 10 microns.

15 The locking mechanism contains a spring, preferably a cylindrical helical compression spring, as a store for the mechanical energy. The spring acts on the power takeoff flange as an actuating member the movement of which is determined by the position of a locking member. The travel 20 of the power takeoff flange is precisely limited by an upper and lower stop. The spring is preferably biased, via a power step-up gear, e.g. a helical thrust gear, by an external torque which is produced when the upper housing part is rotated counter to the spring housing in the lower 25 housing part. In this case, the upper housing part and the power takeoff flange have a single or multiple V-shaped gear.

30 The locking member with engaging locking surfaces is arranged in a ring around the power takeoff flange. It consists, for example, of a ring of plastic or metal which is inherently radially elastically deformable. The ring is

arranged in a plane at right angles to the atomiser axis. After the biasing of the spring, the locking surfaces of the locking member move into the path of the power takeoff flange and prevent the spring from relaxing. The locking member is actuated by means of a button. The actuating button is connected or coupled to the locking member. In order to actuate the locking mechanism, the actuating button is moved parallel to the annular plane, preferably into the atomiser; this causes the deformable ring to deform in the annual plane. Details of the construction of the locking mechanism are given in WO 97/20590.

The lower housing part is pushed axially over the spring housing and covers the mounting, the drive of the spindle and the storage container for the fluid.

When the atomiser is actuated the upper housing part is rotated relative to the lower housing part, the lower housing part taking the spring housing with it. The spring is thereby compressed and biased by means of the helical thrust gear and the locking mechanism engages automatically. The angle of rotation is preferably a whole-number fraction of 360 degrees, e.g. 180 degrees. At the same time as the spring is biased, the power takeoff part in the upper housing part is moved along by a given distance, the hollow plunger is withdrawn inside the cylinder in the pump housing, as a result of which some of the fluid is sucked out of the storage container and into the high pressure chamber in front of the nozzle.

If desired, a number of exchangeable storage containers which contain the fluid to be atomised may be pushed into the atomiser one after another and used in succession. The

storage container contains the aqueous aerosol preparation according to the invention.

The atomising process is initiated by pressing gently on the actuating button. As a result, the locking mechanism opens 5 up the path for the power takeoff member. The biased spring pushes the plunger into the cylinder of the pump housing. The fluid leaves the nozzle of the atomiser in atomised form.

Further details of construction are disclosed in PCT 10 Applications WO 97/12683 and WO 97/20590, to which reference is hereby made.

The components of the atomiser (nebuliser) are made of a material which is suitable for its purpose. The housing of the atomiser and - if its operation permits, other parts as 15 well are preferably made of plastics, e.g. by injection moulding. For medicinal purposes, physiologically safe materials are used.

Figures 2a/b attached to this patent application, which are identical to Figures 6a/b of WO 97/12687, show the nebuliser 20 (Respimat®) which can advantageously be used for inhaling the aqueous aerosol preparations according to the invention.

Figure 2a shows a longitudinal section through the atomiser with the spring biased while Figure 2b shows a longitudinal section through the atomiser with the spring relaxed.

25 The upper housing part (51) contains the pump housing (52) on the end of which is mounted the holder (53) for the atomiser nozzle. In the holder is the nozzle body (54) and a filter (55). The hollow plunger (57) fixed in the power

takeoff flange (56) of the locking mechanism projects partially into the cylinder of the pump housing. At its end the hollow plunger carries the valve body (58). The hollow plunger is sealed off by means of the seal (59). Inside the

5 upper housing part is the stop (60) on which the power takeoff flange abuts when the spring is relaxed. On the power takeoff flange is the stop (61) on which the power takeoff flange abuts when the spring is biased. After the biasing of the spring the locking member (62) moves between

10 the stop (61) and a support (63) in the upper housing part. The actuating button (64) is connected to the locking member. The upper housing part ends in the mouthpiece (65) and is sealed off by means of the protective cover (66) which can be placed thereon.

15 The spring housing (67) with compression spring (68) is rotatably mounted on the upper housing part by means of the snap-in lugs (69) and rotary bearing. The lower housing part (70) is pushed over the spring housing. Inside the spring housing is the exchangeable storage container (71) for the fluid (72) which is to be atomised. The storage container is sealed off by the stopper (73) through which the hollow plunger projects into the storage container and is immersed at its end in the fluid (supply of active substance solution).

20

25 The spindle (74) for the mechanical counter is mounted in the covering of the spring housing. At the end of the spindle facing the upper housing part is the drive pinion (75). The slider (76) sits on the spindle.

30 The nebuliser described above is suitable for nebulising the aerosol preparations according to the invention to produce an aerosol suitable for inhalation.

If the formulation according to the invention is nebulised using the method described above (Respimat®) the quantity delivered should correspond to a defined quantity with a tolerance of not more than 25%, preferably 20% of this

5 amount in at least 97%, preferably at least 98% of all operations of the inhaler (spray actuations). Preferably, between 5 and 30 mg of formulation, most preferably between 5 and 20 mg of formulation are delivered as a defined mass on each actuation.

10 However, the formulation according to the invention may also be nebulised by means of inhalers other than those described above, e.g. jet stream inhalers or other stationary nebulisers.

15 Accordingly, in a further aspect, the invention relates to pharmaceutical formulations in the form of propellant-free inhalable solutions or suspensions as described above combined with a device suitable for administering these formulations, preferably in conjunction with the Respimat®. Preferably, the invention relates to propellant-free

20 inhalable solutions or suspensions characterised by the combination of active substances 1 and 2 according to the invention in conjunction with the device known by the name Respimat®. In addition, the present invention relates to the above-mentioned devices for inhalation, preferably the

25 Respimat®, characterised in that they contain the propellant-free inhalable solutions or suspensions according to the invention as described hereinbefore.

30 The propellant-free inhalable solutions or suspensions according to the invention may take the form of concentrates or sterile inhalable solutions or suspensions ready for use, as well as the above-mentioned solutions and suspensions

designed for use in a Respimat®. Formulations ready for use may be produced from the concentrates, for example, by the addition of isotonic saline solutions. Sterile formulations ready for use may be administered using energy-operated 5 fixed or portable nebulisers which produce inhalable aerosols by means of ultrasound or compressed air by the Venturi principle or other principles.

Accordingly, in another aspect, the present invention relates to pharmaceutical compositions in the form of 10 propellant-free inhalable solutions or suspensions as described hereinbefore which take the form of concentrates or sterile formulations ready for use, combined with a device suitable for administering these solutions, characterised in that the device is an energy-operated 15 free-standing or portable nebuliser which produces inhalable aerosols by means of ultrasound or compressed air by the Venturi principle or other methods.

The Examples which follow serve to illustrate the present invention in more detail without restricting the scope of 20 the invention to the following embodiments by way of example.

Starting materials

Tiotropium bromide:

The tiotropium bromide used in the following formulations 25 examples may be obtained as described in European Patent Application 418 716 A1.

In order to prepare the inhalable powders according to the invention, crystalline tiotropium bromide monohydrate may

also be used. This crystalline tiotropium bromide monohydrate may be obtained by the method described below.

15.0 kg of tiotropium bromide are placed in 25.7 kg of water in a suitable reaction vessel. The mixture is heated to 5 80-90°C and stirred at constant temperature until a clear solution is formed. Activated charcoal (0.8 kg) moistened with water is suspended in 4.4 kg of water, this mixture is added to the solution containing the tiotropium bromide and the resulting mixture is rinsed with 4.3 kg of water. The 10 mixture thus obtained is stirred for at least 15 minutes at 80-90°C and then filtered through a heated filter into an apparatus preheated to an external temperature of 70°C. The filter is rinsed with 8.6 kg of water. The contents of the apparatus are cooled at 3-5°C for every 20 minutes to a 15 temperature of 20-25°C. The apparatus is cooled further to 10-15°C using cold water and crystallisation is completed by stirring for at least another hour. The crystals are isolated using a suction filter dryer, the crystal slurry isolated is washed with 9 litres of cold water (10-15°C) and 20 cold acetone (10-15°C). The crystals obtained are dried at 25°C in a nitrogen current over a period of 2 hours.
Yield: 13.4 kg of tiotropium bromide monohydrate (86% of theory).

The crystalline tiotropium bromide monohydrate thus obtained 25 is micronised by known methods in order to prepare the active substance in the form of the average particle size corresponding to the specifications according to the invention.

In order to prepare the compounds 2 mentioned within the 30 scope of the present invention and not known in the prior art:

N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-{4-[(3-hydroxy-propyl)-methyl-amino]-piperidin-1-yl}-N-methyl-2-phenyl-acetamide

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a) 33 g of 1-benzyl-4-piperidone and 15 g of 3-aminopropanol are combined with a catalytic amount of p-toluenesulphonic acid in 300 ml of toluene and refluxed using the water separator until the calculated amount of water has been drawn off. Then the toluene is distilled off, the residue is dissolved in 250 ml of alcohol and cooled to about 5°C. A total of 6.6 g of sodium borohydride is added batchwise with stirring and the mixture is stirred for 30 hours at ambient temperature. It is combined with 50 ml of acetone, stirred for about half an hour and then the solvents are eliminated *in vacuo*. The residue is combined with 100 ml of water and extracted twice with 150 ml of methylene chloride. The combined organic phases are dried. The mixture is filtered, the solvent is eliminated *in vacuo*, the residue is taken up in 80 ml of alcohol, combined with 40 ml of 32% hydrochloric acid, diluted with acetone and stirred for about an hour. The crystals then precipitated are suction filtered and dried. 1-Benzyl-4-(3-hydroxypropylamino)-piperidine is obtained as the dihydrochloride.

b) From 47.4 g of 1-benzyl-4-(3-hydroxypropylamino)-piperidine-dihydrochloride the base is liberated, combined with 63 ml of 85% formic acid and 22 ml of 37% formaldehyde solution and stirred for two hours at about 90 - 100°C. The mixture is left to cool, 37 ml of formic acid and 11 ml of formaldehyde solution are added and it is stirred for another hour at about 100 - 110°C. It is

left to cool, combined with 150 ml of methanol, made
5 alkaline with about 270 ml of 32% sodium hydroxide
solution with cooling and stirred for about another 30
minutes at 40 - 50°C and then the methanol is distilled
off. The residue is extracted with twice 100 ml of
10 methylene chloride, the combined methylene chloride
phases are dried, filtered and freed from solvent in
vacuo. The residue is taken up in 80 ml Ethanol,
acidified with 34 ml of 32% hydrochloric acid, combined
15 with 100 ml of acetone and stirred. As soon as crystals
have been precipitated more acetone is added. The
precipitate is suction filtered, washed with acetone and
dried. 42.8 g of 1-benzyl-4-[-(3-hydroxypropyl)-
methylamino]-piperidine-dihydrochloride are obtained in
the form of a solid.

c) 42.8 g of 1-benzyl-4-[(3-hydroxypropyl)-methylamino]-
20 piperidine-dihydrochloride are dissolved in 450 ml of
methanol, combined with 5 g of 5% palladium-charcoal and
hydrogenated at about 50°C with hydrogen at 4 - 5 bar.
The catalyst is filtered off, the methanol is distilled
off and the residue is stirred in acetone. Ether is
added, the mixture is left to stand for about two hours
and then the crystals are suction filtered. 28.7 g of
25 4-[-(3-hydroxypropyl)-methylamino]-piperidine-
dihydrochloride are obtained in the form of a solid.

d) 9 g of 4-[-(3-hydroxypropyl)-methylamino]-piperidine-
30 dihydrochloride are dissolved together with 14.5 g of N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-
methanesulphonyloxy-N-methyl-2-phenyl-acetamide
(prepared analogously to the method described in WO
99/62893) in 125 ml DMF, combined with 20.5 g of
potassium carbonate and stirred for about four hours at

80 - 90°C. After cooling the mixture is poured onto ice, extracted twice with 150 ml of ethyl acetate, the combined organic phases are twice washed with water and dried. The desiccant is filtered off, the solvent is 5 eliminated *in vacuo* and the residue is chromatographed with methylene chloride / methanol / conc. ammonia solution 95:5:0.5 over silica gel. The uniform fractions according to TLC are combined and freed from solvent *in vacuo*. The residue of 9.5 g is taken up in methanol and 10 combined with 3.4 g of fumaric acid. Then the methanol is distilled off apart from a small residue, acetone is added and the resulting mixture is stirred for about 30 minutes. The crystals precipitated are suction filtered, washed with acetone and ether and dried. 9 g of N-2-N- 15 [2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-{4-[(3-hydroxy-propyl)-methyl-amino]-piperidin-1-yl}-N-methyl-2-phenyl-acetamide are obtained as the colourless sesquifumarate, m.p. 139 - 144 °C.
¹H-NMR (250 MHz, CD₃OD) δ = 7,85 - 7,26 (8H, m); 6,71 (3H, s); 4,50; 4,49 (1H, 2s); 3,67 (2H, t, J = 6,0 Hz); 3,89 - 3,09 (7H, m); 3,21; 3,00 (4H, m); 2,69; 2,94 (3H,); 2,77 (3H, s); 2,49 - 1,63 (6H, m); most of the signals are cleaved as a result of amide rotation.

25 N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-[4-(2-hydroxy-1-hydroxymethyl-ethylamino)-piperidin-1-yl]-N-methyl-2-phenylacetamide

a) 2.75 g of 2-aminopropan-1,3-diol and 5.9 g of 1- 30 benzyl-4-piperidone are dissolved in 60 ml of methylene chloride and while cooling with ice a total of 9.9 g of sodium triacetoxyborohydride are added batchwise. The mixture is left to stand overnight at ambient temperature. 60 ml of methylene chloride and

some water are added, then conc. hydrochloric acid is added while cooling with ice until an acid reaction is obtained. The mixture is stirred for about another 15 min. with cooling and then made clearly alkaline with 4 N sodium hydroxide solution. The aqueous phase is separated off, the organic phase is washed with a very little water, dried over sodium sulphate and freed from solvent *in vacuo*. 8 g of substance are obtained which are chromatographed with methylene chloride / methanol 8:2 over 150 g of silica gel. The uniform fractions according to TLC are combined and freed from solvent *in vacuo*. 7.3 g of 1-benzyl-4-(1,3-dihydroxyprop-2-ylamino)-piperidine are obtained.

b) 34.5 g of 1-benzyl-4-(1,3-dihydroxyprop-2-ylamino)-piperidine are dissolved in 400 ml of methanol, combined with 3.4 g of 20% palladium-charcoal and hydrogenated with hydrogen at 24 - 28 °C under 2.2 bar. Then the catalyst is filtered off and the solvent is eliminated *in vacuo*. 22.7 g of 4-(1,3-dihydroxyprop-2-ylamino)-piperidine are obtained as an oil, which is used for the next reaction without any further purification.

c) 9 g of 4-(1,3-dihydroxyprop-2-ylamino)-piperidine are reacted with 22.7 g of N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-methanesulphonyloxy-N-methyl-2-phenyl-acetamide in 110 ml DMF with 7.2 ml of triethylamine as base analogously to Example 1, reaction time 5 h at 60 - 70 °C. The crude product is chromatographed over silica gel with methylene chloride / methanol 9:1. The uniform fractions according to TLC are combined. The oily residue is

5 taken up in ethyl acetate and a little water, the aqueous phase is made alkaline with conc. sodium hydroxide solution. The aqueous phase is separated off, the organic phase is dried and freed from solvent *in vacuo*. The residue is brought to crystallisation in acetone with methanesulphonic acid. 11 g of N-2-(3,5-*N*-[2-(3,5-bis-
10 trifluoromethyl-phenyl)-ethyl]-2-[4-(2-hydroxy-1-hydroxymethyl-ethylamino)-piperidin-1-yl]-N-methyl-2-phenylacetamide are obtained as the colourless methanesulphonate.

N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-[4-(cyclopropylmethyl-methyl-amino)-piperidin-1-yl]-N-methyl-2-phenyl-acetamide

25 a) 19 g of 1-benzyl-4-piperidone are combined with 10 g Raney nickel (moistened by rinsing with a little methanol) and 40 g of methylamine in 150 ml of water and hydrogenated for eight hours at ambient temperature under 5 bars of hydrogen. Then the catalyst is filtered off, methanol and excess methylamine are eliminated *in vacuo*. The mixture is extracted with ethyl acetate, the organic phase is dried over sodium sulphate, filtered and evaporated down *in vacuo*. 19.2 g of a yellow oil are obtained, which is used for the next reaction without any further purification.

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b) 18.9 g of 1-benzyl-4-methylaminopiperidine as the oil prepared according to a) are taken up in 250ml of methanol and combined with 8.3 g of cyclopropanecarboxaldehyde and 11.3 g of sodium cyanoborohydride. The mixture is stirred for 5 hours at 40-50°C, then for about another 16 hours at ambient temperature. It is then acidified with 2 N hydrochloric acid, evaporated to dryness *in vacuo* and the residue is taken up in water. It is washed with ether, made 5 alkaline with concentrated sodium hydroxide solution and extracted with ether / ethyl acetate. The organic extract is dried over sodium sulphate and freed from the solvents *in vacuo*. 22.7 g 1-benzyl-4-(cyclopropylmethyl-methyl-amino)-piperidine are obtained 10 15 as a yellowish oil.

c) 21.5 g of the oil prepared according to b) are taken up in 230 ml of methanol, combined with 2.5 g of 10% palladium-charcoal and hydrogenated at 60 °C under 5 20 bars of hydrogen. After 3.5 hours the catalyst is renewed and the mixture is hydrogenated for a further five hours at 80 °C under 5 bars of hydrogen. Then the catalyst is filtered off and the solvent is eliminated 25 *in vacuo*. 4-(Cyclopropylmethyl-methyl-amino)-piperidine is precipitated from the residue as the dihydrochloride with ethanolic hydrochloric acid. It is washed with ether, dried *in vacuo* and 12.5 g of colourless crystals are obtained.

30 d) 11.9 g of 4-(Cyclopropylmethyl-methyl-amino)-piperidine-dihydrochloride are taken up in 400 ml of acetone and combined with 21.7 g of N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-methanesulphonyloxy-N-methyl-2-phenyl-acetamide and 21 ml of triethylamine. The mixture is

refluxed for 16 hours, then the solvent is eliminated *in vacuo* and the residue is taken up in 10% sodium hydrogen carbonate solution. It is extracted with ether, the combined organic phases are dried over sodium sulphate and freed from solvent *in vacuo*. The residue is filtered with ethyl acetate/methanol/conc. ammonia solution 70:30:1 over silica gel, freed from the solvents *in vacuo* and brought to crystallisation in methanol with fumaric acid. The precipitate is suction filtered, washed with methanol and dried *in vacuo*. 9.3 g of N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-[4-(cyclopropylmethyl-methyl-amino)-piperidin-1-yl]-N-methyl-2-phenyl-acetamide are obtained as the sesquifumarate.

¹H-NMR (250 MHz, CDCl₃) δ = 7.71 - 7.14 (8H, m); 4.14 (1H, s); 3.81 - 2.46 (11H, m); 2.90; 2.82 (3H, 2s); 2.36 (3H, s); 2.23 - 1.48 (4H, m); 0.82 (1H, m); 0.48; 0.07 (4H, 2m). Most of the signals are cleaved as a result of amide rotation.

N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-[4-[(2-hydroxy-ethyl)-(3-hydroxy-propyl)-amino]-piperidin-1-yl]-N-methyl-2-phenyl-acetamide

a) 6 g of 2-hydroxyethyl-3-hydroxypropylamine and 18.9 g of 1-benzyl-4-piperidone are taken up in 250 ml methylene chloride and at 0 °C combined with 21.2 g of sodium triacetoxyborohydride. The mixture is stirred overnight at ambient temperature, then acidified with 2 N hydrochloric acid and made alkaline with concentrated sodium hydroxide solution. It is extracted with methylene chloride, the extract is dried over sodium sulphate and the solvent is eliminated *in vacuo*. The residue is chromatographed over silica gel with ethyl

acetate / methanol / conc. ammonia solution 20:80:1. The uniform fractions according to TLC are combined and freed from solvent *in vacuo*. 2.3 g of 1-benzyl-4-[(2-hydroxy-ethyl)- (3-hydroxy-propyl)-amino]-piperidine are obtained as an oil.

10 b) 13.3 g of 1-benzyl-4-[(2-hydroxy-ethyl)-(3-hydroxy-propyl)-amino]-piperidine are combined with 1.5 g of 10% palladium-charcoal in 150 ml of methanol and hydrogenated at ambient temperature for 18 hours under 5 bars of hydrogen. The catalyst is renewed after 8 hours and 15 hours. Then the catalyst is filtered off and the filtrate is freed from solvent *in vacuo*. 4-[(2-Hydroxy-ethyl)-(3-hydroxy-propyl)-amino]-piperidine are obtained as an oil, which is used for the next reaction without any further purification.

15 c) 6.4 g of the oil of 4-[(2-hydroxy-ethyl)-(3-hydroxy-propyl)-amino]-piperidine prepared according to b) are taken up in 300 ml of acetone, combined with 13.8 g of N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-methanesulphonyloxy-N-methyl-2-phenyl-acetamide and 33 ml of triethylamine and refluxed for 6 hours. The mixture is cooled, the solvent is eliminated *in vacuo*, the residue is stirred into 10% sodium hydrogen carbonate solution and extracted with ethyl acetate. The combined organic phases are dried over sodium sulphate, the solvent is eliminated *in vacuo* and the residue is chromatographed over silica gel with ethyl acetate / methanol / conc. ammonia solution 20:80:1. The uniform fractions according to TLC are combined and freed from the solvents *in vacuo*. 8.4 g of N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-{4-[(2-hydroxy-ethyl)-

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(3-hydroxy-propyl)-amino]-piperidin-1-yl}-N-methyl-2-phenyl-acetamide are obtained as a yellowish-brown oil.
1^H-NMR (250 MHz, CDCl₃) δ = 7.78 - 7.24 (8H, m); 4.24 (1H, s); 3.78 (2H, m); 3.61 (2H, m); 3.64 (1H, m); 2.98; 5 2.87 (3H, 2s); 2.93 (4H, m); 2.74; 2.65 (4H, 2m); 2.88 - 1.77 (4H, m); 1.67 (2H, m); 1.76 - 1.45 (4H, m). Most of the signals are cleaved as a result of amide rotation.

(S)-N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-[4-[cyclopropylmethyl-(3-hydroxy-propyl)-amino]-piperidin-1-yl]-N-methyl-2-phenyl-acetamide

5 a) 16.5 g of 3-aminopropanol and 41.7 g of 1-benzyl-4-piperidone are dissolved in 350 ml methylene chloride and at about 10°C 56 g of sodium triacetoxy-borohydride are slowly added. The mixture is stirred overnight at ambient temperature, then acidified with dilute hydrochloric acid with cooling and subsequently made alkaline with conc. sodium hydroxide solution. The organic phase is separated off, the aqueous phase is washed once again with 150 ml of methylene chloride. The combined organic phases are dried over sodium sulphate and freed from solvent *in vacuo*. 32 g 1-benzyl-4-(3-hydroxy-propylamino)-piperidine are obtained as a yellow oil which is used in the next reaction step without any further purification.

10 b) 13.4 g of 1-benzyl-4-(3-hydroxy-propylamino)-piperidine from the previous reaction are dissolved together with 3.8 g of cyclopropanecarboxaldehyde in 250 ml of methanol and at 0 °C combined with 5.1 g of sodium cyanoborohydride. The mixture is stirred overnight at ambient temperature, then acidified with dilute hydrochloric acid with cooling and evaporated down *in vacuo*. The mixture is then made alkaline with conc. sodium hydroxide solution and extracted three times with 40 ml of methylene chloride. The combined organic phases are dried over sodium sulphate, filtered and freed from solvent *in vacuo*. The residue is filtered over silica gel with ethyl acetate / methanol / conc. ammonia solution 20:80:1. After the solvent has been eliminated

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10.2 g of 1-benzyl-4-[cyclopropylmethyl-(3-hydroxy-propyl)-amino]-piperidine are obtained as a yellow oil.

5 c) 10.2 g of 1-benzyl-4-[cyclopropylmethyl-(3-hydroxy-propyl)-amino]-piperidine are combined with 2 g of 20 % palladium-charcoal in 100 ml of methanol and hydrogenated at 60°C for 4 h under 5 bars of hydrogen. The catalyst is separated off, the solvent is eliminated *in vacuo* and 7.3 g of 4-[cyclopropylmethyl-(3-hydroxy-propyl)-amino]-piperidine are obtained as a yellow oil.

10 d) 4.7 g of 4-[cyclopropylmethyl-(3-hydroxy-propyl)-amino]-piperidine are stirred together with 9.6 g of (R)-N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-methanesulphonyloxy-N-methyl-2-phenyl-acetamide (prepared from D-(-)-mandelic acid) and 3.4 ml of triethylamine in 200 ml of acetone for four hours at 65°C. The mixture is evaporated down *in vacuo*, combined with 100 ml of saturated sodium hydrogen carbonate solution and extracted with ethyl acetate. The combined organic fractions are dried over sodium sulphate and freed from solvent *in vacuo*. The residue is chromatographed with methylene chloride / methanol 1:1 over silica gel. The uniform fractions according to TLC are collected and the solvents are eliminated *in vacuo*. 5.5 g of (S)-N-[2-(3,5-bis-trifluoromethyl-phenyl)-ethyl]-2-{4-[cyclopropylmethyl-(3-hydroxy-propyl)-amino]-piperidin-1-yl}-N-methyl-2-phenyl-acetamide are obtained as a yellowish-brown oil, $[\alpha]_D^{20} = +29.6^\circ$

15 $^1\text{H-NMR}$ (250 MHz, CDCl_3) $\delta = 7.78 - 7.26$ (8H, m), 4.24 (1H, s), 3.78 (2H, m); 3.63 (2H, m); 3.50 (1H, m); 2.96; 2.88 (3H, 2s); 2.93 (4H, m); 2.88 - 1.77 (5H, m); 2.37 (2H, d, $J = 6.0$ Hz); 1.79 - 1.45 (6H, m); 0.87 (1H, m);

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0.52; 0.12 (4H, 2m). Most of the signals are cleaved as a result of amide rotation.

Examples of FormulationsA) Inhalable powders:

1)

Ingredients	µg per capsule
Tiotropium bromide	10.8
NK ₁ -receptor antagonist	27.9
Lactose	4961.3
Total	5000

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2)

Ingredients	µg per capsule
Tiotropium bromide	21.7
NK ₁ -receptor antagonist	55.9
Lactose	4922.4
Total	5000

3)

Ingredients	µg per capsule
Tiotropium bromide x H ₂ O	22.5
NK ₁ -receptor antagonist	55.9
Lactose	4921.6
Total	5000

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4)

Ingredients	µg per capsule
Tiotropium bromide	21.7
NK ₁ -receptor antagonist	55.9
Lactose	4922.4
Total	5000

B) Propellant gas-containing aerosols for inhalation:

5 1) Suspension aerosol:

Ingredients	wt-%
Tiotropium bromide	0.015
NK ₁ -receptor antagonist	0.066
Soya lecithin	0.2
TG 11 : TG12 = 2:3	ad 100

2) Suspension aerosol:

Ingredients	wt-%
Tiotropium bromide	0.029
NK ₁ -receptor antagonist	0.033
absolute ethanol	0.5
isopropyl myristate	0.1
TG 227	ad 100

10 3) Suspension aerosol:

Ingredients	wt-%
Tiotropium bromide	0.029
NK ₁ -receptor antagonist	0.033
absolute ethanol	0.5
isopropyl myristate	0.1
TG 227	ad 100

4) Suspension aerosol:

Ingredients	wt-%
Tiotropium bromide	0.029

NK ₁ -receptor antagonist	0.033
absolute ethanol	0.5
isopropyl myristate	0.1
TG 227	ad 100